

**AMENDMENTS TO THE CLAIMS:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1. (Currently amended) A device for roll bearings, especially oil film bearings or roller bearings, comprising: a sealing ring (6), which is fastened to a roll neck (2) or to a neck bush (3), the sealing ring (6) having a cylindrical, rolled sealing surface (7); a holder (8) connected to a chock (5); and an elastic sealing element (9, 10) mounted nonrotatably in the holder (8) so as to rest against the sealing surface (7).

2. (Previously presented) The device according to Claim 1, wherein the sealing surface (7) is plasma-nitrided.

3. (Previously presented) The device according to Claim 1, wherein the sealing surface (7) is oxidized.

4. (Previously presented) The device according to Claim 1, wherein the elastic sealing element (9, 10) is a radial shaft seal ring.

5. (Previously presented) The device according to Claim 4,  
wherein the radial shaft seal ring has support elements.

6. (Withdrawn) A method for producing a sealing device for  
roll bearings, especially oil film bearings or roller bearings,  
comprising the steps of: providing a sealing ring (6) with a  
cylindrical, rolled sealing surface (7); connecting the sealing  
ring (6) to a roll neck (2) or to a neck bush (3); connecting a  
holder (8) connected to a chock (5); and mounting an elastic  
sealing element (9, 10) mounted nonrotatably in the holder (8) so  
that the sealing element (9, 10) rests against the sealing  
surface (7).